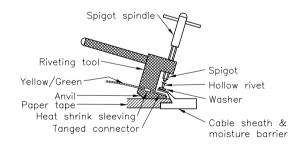
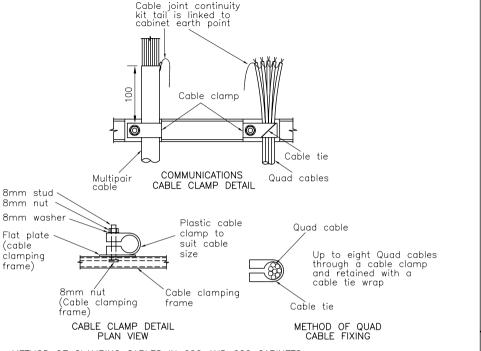
#### INSTRUCTIONS FOR FITTING 'CABLE JOINT CONTINUITY KIT'

- 1. Cutting the cable sheath.
- 1.1 40 pair cable.

The sheath will require two vertical cuts 25mm long on opposite sides of the cable, one in the front the other at the rear.

- 1.2 Quad cable.
  - The sheath will require two vertical cuts 35mm long and separated by a quarter of the circumference.
- 2. Bend the cable cores downwards, to enable the gap to be generated, then enlarge the gap between the core and sheath carefully by inserting the base of the riveting tool.
- 3. Place the connector with continuity wire already attached over the anvil of the riveting tool, ensuring that the location tab of the connector fits into the hole of the riveting tool adjacent to the anvil and that the connector spikes are pointing towards the sheath.
- 4. Insert the riveting tool into the enlarged gap between the core of the cable and the sheath.
- 5. Place a washer on the hollow rivet and position the rivet on the spigot of the riveting tool.
- 6. Tighten the spigot spindle down to the extent of its travel.
- 7. Release the riveting tool and remove.
- 8. Remove the location tab by carefully bending backwards and forwards.
- 9. Remove the paper tape and proceed to degrease the cable using an agreed cleansing agent. All traces of petroleum jelly are to be removed without damaging the insulation over the copper. When degreasing the 40 pair cable it is essential to maintain the twist in the pairs and the pairs in their units. Unit 1—Blue, unit 2—Orange, unit 3—Green and unit 4—Brown, by marking them at their ends.
- 10. Bind the cleaned and completed assembly with self-amalgamating tape.
- 11. The wire lead shall be used to earth bond the cable to a suitable earth point.





## METHOD OF CLAMPING CABLES IN 600 AND 620 CABINETS

- . Cut the cables approximately 1.2m above the base of the cabinet.
- 2. Temporarily locate cables in their final position.
- 3. Cut outer sheath 100mm above the clamp and remove leaving the paper tape intact.
- 4. Proceed to fit the Cable Joint Continuity kit as described on sheet 1.
- 5. Relocate the cables in their clamps and tighten to secure.
- 6. Earth leads from the continuity kits are to be taken to a suitable earth point on the cabinet.
- 7. For location and termination of cables refer to MCX 0832.
- 8. Terminate external cables on the IDC plate on the underside of the connector.

The 40 pair cable from the CJE Type 15L is terminated on the IDC plate rows H-1 to 10, J-1 to 10, K-1 to 10 and L-1 to 10.

Quad cables from the CJE Type 15L are terminated on row M 1 to 10.

Quad cables from local signals, RS 485 circuits, are terminated on row M 11 to 14.

Quad cables from local telephones are terminated on row K 11 to 14.

ALL DIMENSIONS ARE IN MM

Quad cables when used to interlink 600 cabinets for Message Signs and EMI are terminated on row 1 11 to 20

TOLERANCE ±1 UNLESS OTHERWISE STATED DRG. NO.

THIRD ANGLE PROJECTION DO NOT SCALE

Quad cables from local MIDAS detectors, RS 485 circuits, are terminated on row M 17 to 20.

UPDATED TO SUIT MS3 UPGRADE DWE 8.99 TITLE BLOCK UPDATE DWE 6.97 MJS 18.12.95 GENERAL UPDATE HA ADDRESS REPLACED BY HIGHWAY CONSTRUCTION DETAILS MJS 18.11.94 DWE 02.06 INITIAL ISSUE Α ADDRESS & LOGO REVISED COPYRIGHT NOTICE REMOVED APPD/DATE ISSUE DWE 02.02 AMENDMENTS SCALE ORIGINAL DRAWING SIZE: 297 x 420 DRN RHH CHKD R.E.S.

DATE 12.10.94

N.T.S.

SHT. NO.

1 of 3

DATE 12,10,94

MCX 0871

REV. F)

This drawing was generated on computer and must not be manually updated

INSTALLATION DRAWING NMCS (DUCTED CABLE) CABLE TERMINATION AND CONTINUITY KIT

 $\triangle$ 

HIGHWAY CONSTRUCTION DETAILS

#### CABINET 609 WITH BOX 615. TERMINATION OF MULTI PAIR CABLES MCX 0851

- 1. Cut the cables approximately 1.2m above the base of the box 615.
- 2. Fit glands so as to locate cables in their final position.
- 3. Mark the outer sheath 60mm above the gland. Extend the cable into the box, cut the outer sheath at the mark and remove leaving the paper tape intact.
- 4. Proceed to fit the Cable Joint Continuity kit as described on sheet 1.
- 5. Apply the protection foil to the cable. Feed the cable through the gland.
- Relocate the cable in the gland and heat shrink the gland to the manufacturers instructions to secure.
- 7. Earth lead from the continuity kits is to be taken to the earth point in the box 615 and the box 615 connected to the cabinet 609 earth point.
- 8. For location and termination of cables refer to MCX 0851.

# MARSHALLING CABINET 600 OR 620, TERMINATION OF MULTI PAIR CABLES MCX 0853 AND MCX 0854

- 1. Cut the cables approximately 2m above the base of the cabinet.
- 2. Temporarily locate cables in their final position.
- 3. Cut outer sheath 100mm above the clamp and remove leaving the paper tape intact.
- 4. Proceed to fit the Cable Joint Continuity kit as described on sheet 1.
- 5. Relocate the cables in their clamps and tighten to secure.
- 6. Earth leads from the continuity kits are to be taken to a suitable earth point on the cabinet.
- For location and termination of cables for marshalling cabinets associated with building transmission stations refer to MCX 0853. For marshalling cabinets at cabinet 617 sites refer to MCX 0854.

#### CABINET 617, TERMINATION OF MULTI PAIR CABLES MCX 0854

- 1. Fit to suitable holes in the gland plate of the cabinet 617 the required number of heat shrink 40mm cable alands.
- 2. Cut the cables approximately 2.5m above the base of the cabinet 617.
- 3. Feed the cables into the glands so as to locate the cables in their final positions.
- 4. Mark the outer sheath 60mm above the gland. Extend the cable into the cabinet, cut the outer sheath at the mark and remove leaving the paper tape intact.
- 5. Proceed to fit the Cable Joint Continuity kit as described on sheet 1.
- 6. Apply the protection foil to the cable.
- 7. Relocate the cable in the gland and heat shrink the gland to the manufacturers instructions to secure.
- 8. Earth leads from the continuity kits are to be taken to the earth point on the cabinet 617.

#### TELEPHONE 611, TERMINATION OF QUAD CABLE MCX 0135.

- 1. Fit the guad cable into the housing and mark a position where it will be retained.
- 2. Cut the cable approximately 1.2m from where it enters the housing.
- 3. Extend the cable into the housing, cut the outer sheath at the mark and remove leaving the paper tape intact.
- 5. Proceed to fit the Cable Joint Continuity kit as described on sheet 1.
- 6. Relocate the cable in the housing.
- 7. The earth lead from the continuity kit is combined with the earth lead from the protection module.
- 8. For location and termination of cables refer to MCX 0850.

#### CABINET 2303, TERMINATION OF MULTI PAIR CABLES TRANSMISSION STATIONS MCX 0135

- 1. Run all the required 40 pair cables from the marshalling cabinet into the building labelling them as to their origin.
- 2. Using cable ties, tie the cables together in a bundle from where they enter the building to the base of the right hand vertical trunking to the cabinet 2303 leaving some spare between the entry point and the trunkina.
- 3. Cut the cables approximately 3m above the base of the trunking.
- Position the cables in the vertical trunking so that where cables No. 1, No. 2, No. 5 and No. 8, are used, they are on the right.
- 5. Mark all the cables 200mm below the base of the cabinet 2303. Cut each cable outer sheath at the mark and remove leaving the paper tape intact.
- 6. Proceed to fit the Cable Joint Continuity kit as described on sheet 1.
- 7. The earth leads from the continuity kits are to be taken to a suitable earth point in the cabinet 2303.
- 8. For location and termination of cables refer to MCX 0861.
- 9. For vertical 'L' See MCX 0902 for installation of the modified vertical. Using 'Black Expanding Braided Sheathing', sheath the cleaned cable pairs, route the cables to the required vertical as detailed in MCX 0861 and secure at the base of the vertical where the sheath should not project more than 70mm.
- 10. Run the first cable (Cable No. 1) to the top of the vertical securing at intervals and separate the four units of pairs out in preparation for termination.
- 11. Fit a Red IDC Termination Strip to the top of the vertical with the jumper guide at the bottom and terminate unit 1 (Blue) at the top of the strip using the colour code.
- 12. Fit the second Red IDC Termination Strip to the third mounting position down and terminate unit 2 (Orange). Space left between the termination strips is required to enable the 0.9mm conductors to enter the connectors without strain.
- 13. Continue to fit the Red IDC connectors on alternate mounting positions and terminate units 3 (Green) and 4 (Brown).
- 14. Proceed in a similar manner with 40 pair cables No. 2, No. 5 and No. 8.
- 15. The termination of vertical 'J' follows the steps 9 to 14 as for vertical 'L' for cables No. 3, No. 4, No. 6 and No. 7.
- Designation labels shall be fitted to the termination strips and turned through 180 degrees to enable cable identification and usage to be detailed when protection modules are fitted.
- 17. Red IDC Termination Strips shall be fitted to all unused cable locations along with designation labels.

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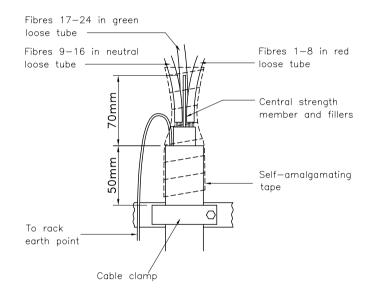
HIGHWAY CONSTRUCTION DETAILS

INSTALLATION DRAWING NMCS (DUCTED CABLE) CABLE TERMINATION AND CONTINUITY KIT

#### CABINET 2303/2304. TERMINATION OF MULTI PAIR CABLES CONTROL OFFICE MCX 0862/0863 OPTICAL DISTRIBUTION FRAME (ODF), TERMINATION OF FIBRE CABLES MCX 0864

- 1. Run all the required 40 pair cables from the marshalling cabinet or the Cable Joint Enclosure (CJE) into the Control Office equipment room where the cabinet 2303/2304 is ocated labelling them as to their origin.
- 2. If the Control Office equipment room has a suspended computer style floor. Using cable ties, tie the cables together in a bundle from where they enter the Control Office equipment room to the base of the right hand vertical trunking to the cabinet 2303 leaving some spare between the entry point and the trunking.
- 3. Position the cables in the vertical trunking on the right.
- 4. Cut the cables approximately 3m above the base of the cabinet 2303 trunking. If entry to the cabinet 2303 is from a different location then a length of 2m of cable shall be required from the base of the 'L' vertical.
- 5. Mark all the cables 200mm below the base of the cabinet 2303.
- 6. If the Control Office equipment room does not have a suspended floor but cables enter from overhead or by use of cable tray ensure that there is sufficient cable to be terminated in the required position as detailed in MCX 0862/0863.
- 7. If the cables are not using the trunking then mark the cables 100mm before they enter the cabinet 2303/2304.
- 8. Cut each cable outer sheath at the mark and remove leaving the paper tape intact.
- 9. Proceed to fit the Cable Joint Continuity kit as described on sheet 1.
- 10. The earth leads from the continuity kits are to be taken to a suitable earth point in the cabinet 2303.
- 11. For location and termination of cables refer to MCX 0862/0863.
- 12. For vertical 'L' See MCX 0902 for installation of the modified vertical. Using 'black expanding braided sheathing', sheath the cleaned cable pairs, route the cables to the required vertical as detailed in MCX 0862/0863 and secure at the base of the vertical where the sheath should not project more than 70mm.
- 13. Run the first cable (Cable No. 1) to the top of the vertical securing at intervals and separate the four units of pairs out and prepare for termination.
- 14. Fit a Red IDC Termination Strip to the top of the vertical with the jumper guide at the bottom and terminate unit 1 (Blue) using the colour code.
- 15. Fit the second Red IDC Termination Strip to the third mounting position down and terminate unit 2 (Orange). Space left between the termination strips is required to enable the 0.9mm conductors to enter the connectors without strain.
- 16. Continue to fit the Red IDC Termination Strips on alternate mounting positions and terminate units 3 (Green) and 4 (Brown).
- 17. Proceed in a similar manner with 40 pair cables No. 2 and No. 3.
- 18. The termination of cables in the cabinet 2304 is at the base of either vertical and follows the similar procedure as for the cabinet 2303 vertical 'L', see notes 12 to 16, cables No. 1 and No. 2 following the cable locations as detailed in MCX 0862/0863.
- 19. Designation labels shall be fitted to the termination strips and turned through 180 degrees to enable cable identification and usage to be detailed when protection modules are fitted.
- 20. Red IDC Termination Strips shall be fitted to all unused cable locations along with designation labels.

- 1. 4 metres of cable, internal to the cabinet is required for the termination process.
- 2. The cable shall be secured with a cable clamp to the horizontal bar within the cable management shelf.
- 3. Mark the sheath at a point 100mm above the clamp.
- 4. Cut each cable outer sheath at the mark and remove leaving the paper tape intact.
- Proceed to fit the Cable Joint Continuity kit as described on sheet 1.
- Terminate the ODF as detailed in MCX 0864.



THIRD ANGLE PROJECTION DO NOT SCALE

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MCX 0871

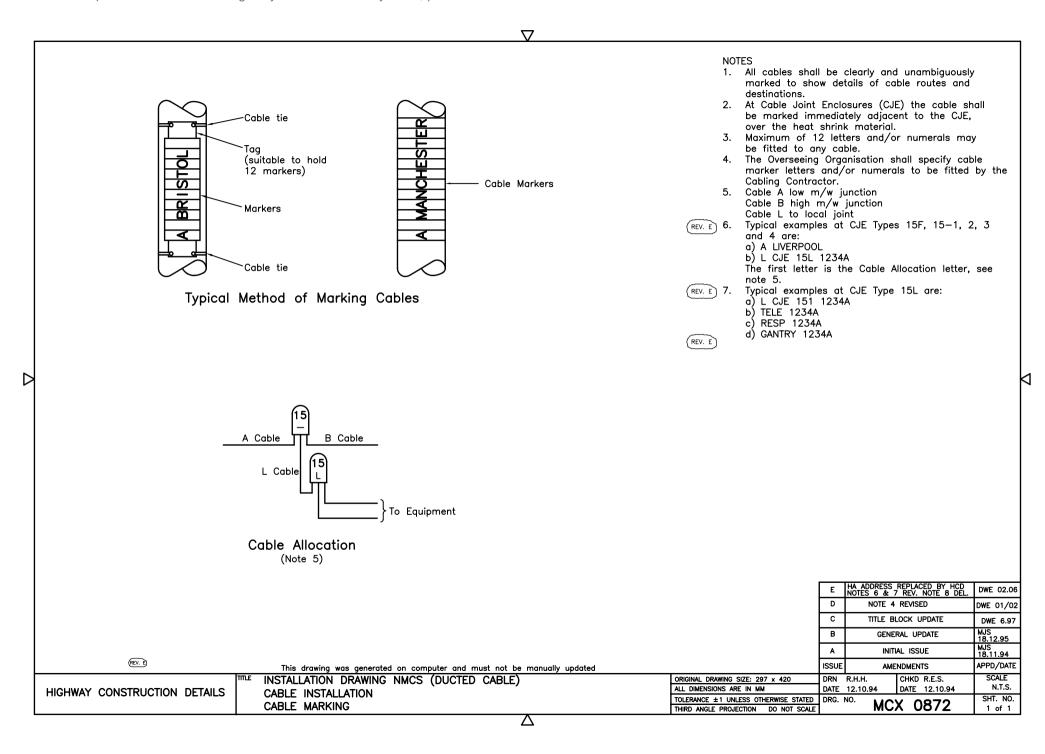
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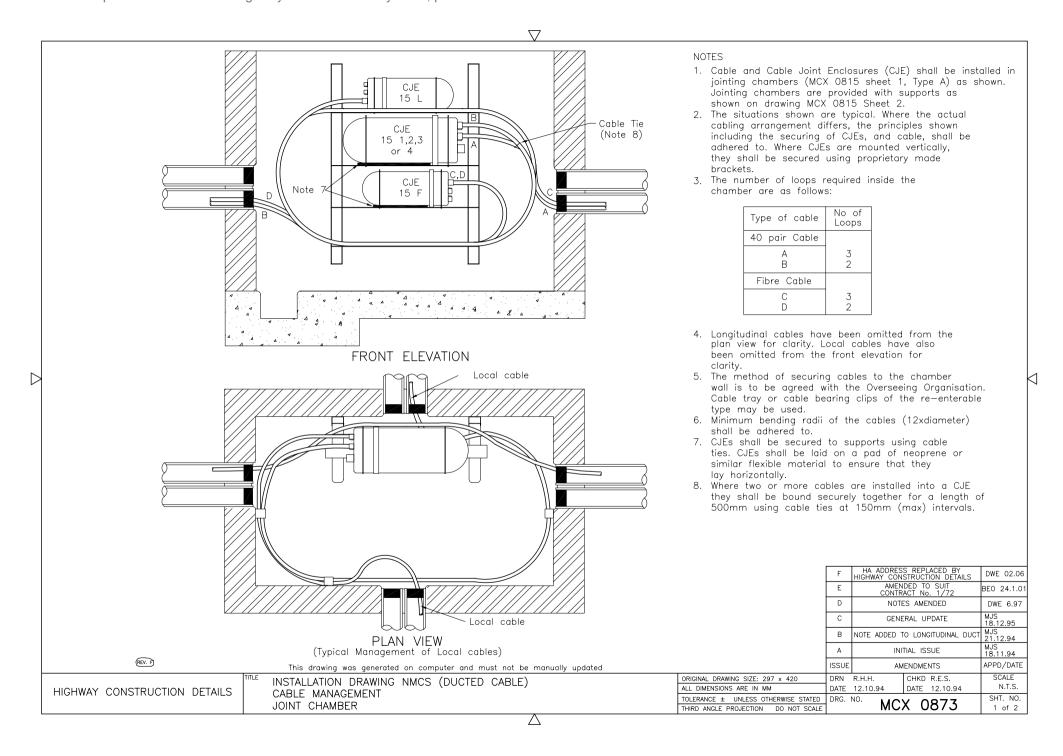


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HIGHWAY CONSTRUCTION DETAILS

INSTALLATION DRAWING NMCS (DUCTED CABLE) CABLE TERMINATION AND CONTINUITY KIT

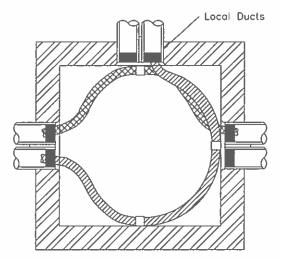




Verge Hardshoulder

1 x 40 Pair Copper 1 x 24 Fibre

SECTION THROUGH LONGITUDINAL DUCT ARRANGEMENT (Note 4)



CABLE MANAGEMENT IN TYPE 'B' AND 'C' CHAMBERS PLAN VIEW

## NOTES

(REV. C)

- Cables shall be installed in chambers as shown on these details. The situations shown are typical. Where the actual cabling arrangement differs the principle shown shall be adhered to.
- The method of securing cables to the chamber wall is to be agreed with the Overseeing Organisation. Cable tray or cable bearing clips of the re-enterable type may be used.
- Minimum bending radii of the cables shall be adhered to. (12 x diameter)
- Cables shall only be installed into the duct allocated. The orientation of ducts shall be maintained throughout.

HIGHWAYS
AGENCY
TRAFFIC SYSTEMS & SIGNING
TEMPLE QUAY HOUSE
2 THE SQUARE, TEMPLE QUAY
BRISTOL BS1 6HA

DTLR

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INSTALLATION DRAWING NMCS (DUCTED CABLE)
CABLE MANAGEMENT
DETAILS

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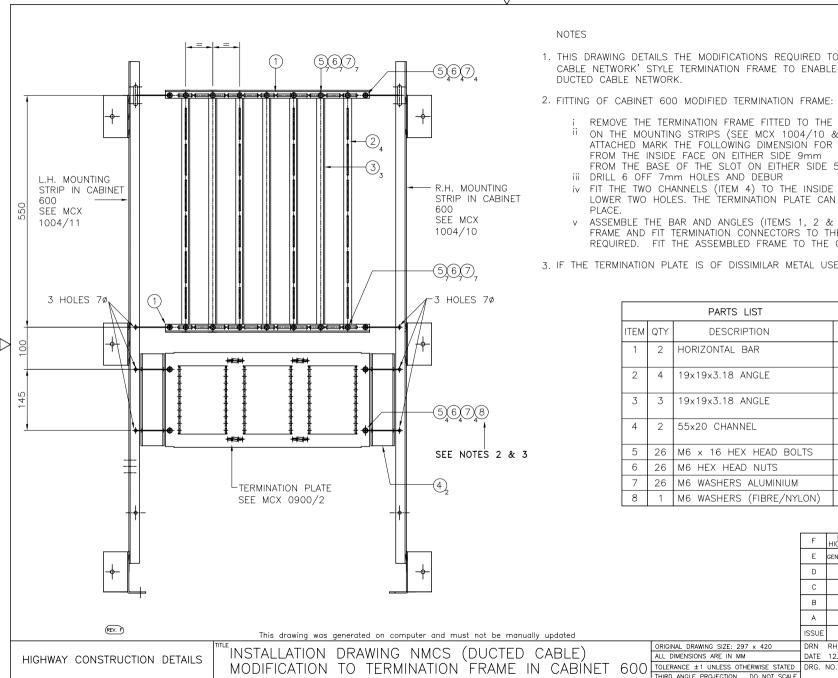
NOTE 2 REVISED

TITLE BLOCK UPDATE

DWE 01/02

DWE 6,97

MCX 0874 – 0898 NOT USED



- 1. THIS DRAWING DETAILS THE MODIFICATIONS REQUIRED TO A 'DIRECT BURIED CABLE NETWORK' STYLE TERMINATION FRAME TO ENABLE IT TO BE USED IN A DUCTED CABLE NETWORK.
- 2. FITTING OF CABINET 600 MODIFIED TERMINATION FRAME:
  - REMOVE THE TERMINATION FRAME FITTED TO THE CABINET 600.
  - ii ON THE MOUNTING STRIPS (SEE MCX 1004/10 & 11) TO WHICH THE FRAME WAS ATTACHED MARK THE FOLLOWING DIMENSION FOR DRILLING: FROM THE INSIDE FACE ON EITHER SIDE 9mm
  - FROM THE BASE OF THE SLOT ON EITHER SIDE 530mm, 630mm AND 775mm iii DRILL 6 OFF 7mm HOLES AND DEBUR
  - iv FIT THE TWO CHANNELS (ITEM 4) TO THE INSIDE OF THE CABINET TO THE LOWER TWO HOLES. THE TERMINATION PLATE CAN NOW BE MOUNTED IN PLACE.
  - v ASSEMBLE THE BAR AND ANGLES (ITEMS 1, 2 & 3) TO FORM THE FRAME AND FIT TERMINATION CONNECTORS TO THE LOCATIONS WHERE THEY ARE REQUIRED. FIT THE ASSEMBLED FRAME TO THE CABINET.
- 3. IF THE TERMINATION PLATE IS OF DISSIMILAR METAL USE ITEM 8 TO SUPPORT.

	PARTS LIST									
ITEM	QTY	DESCRIPTION	REF MCX							
1	2	HORIZONTAL BAR	1004/9 (Item 55)							
2	4	19x19x3.18 ANGLE	0900/1 Detail C							
3	3	19x19x3.18 ANGLE	0900/1 Detail B							
4	2	55x20 CHANNEL	0900/1 Detail A							
5	26	M6 x 16 HEX HEAD BOLTS	0900/1							
6	26	M6 HEX HEAD NUTS	0900/1							
7	26	M6 WASHERS ALUMINIUM	0900/1							
8	1	M6 WASHERS (FIBRE/NYLON)	0900/1							

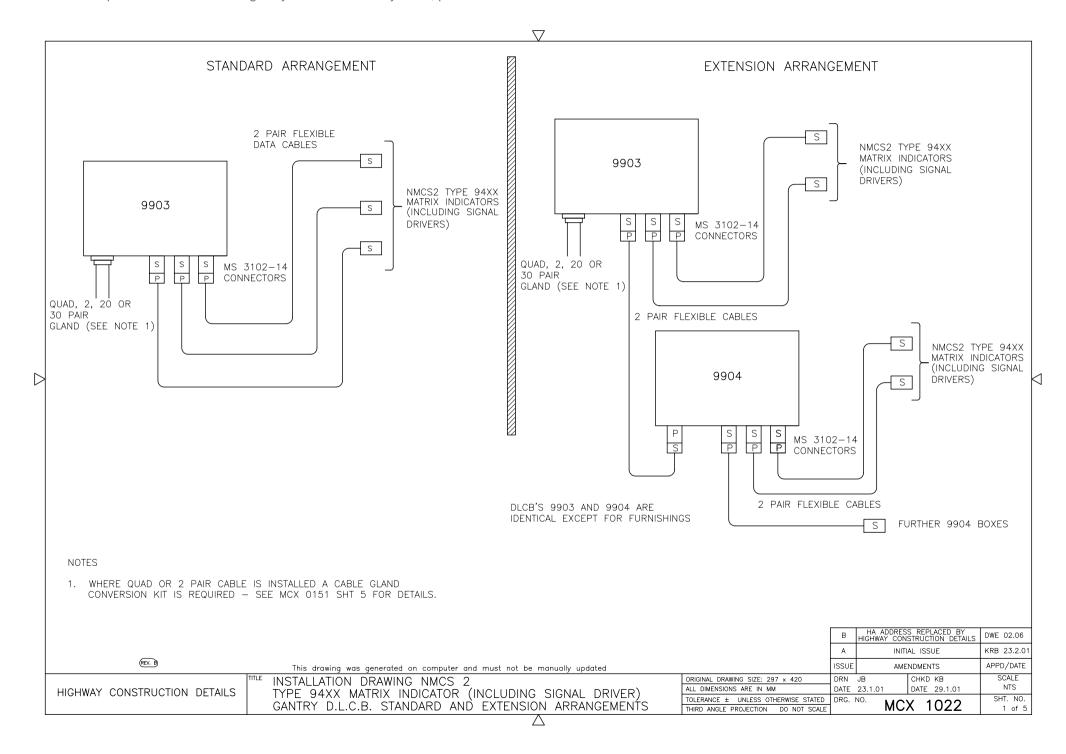
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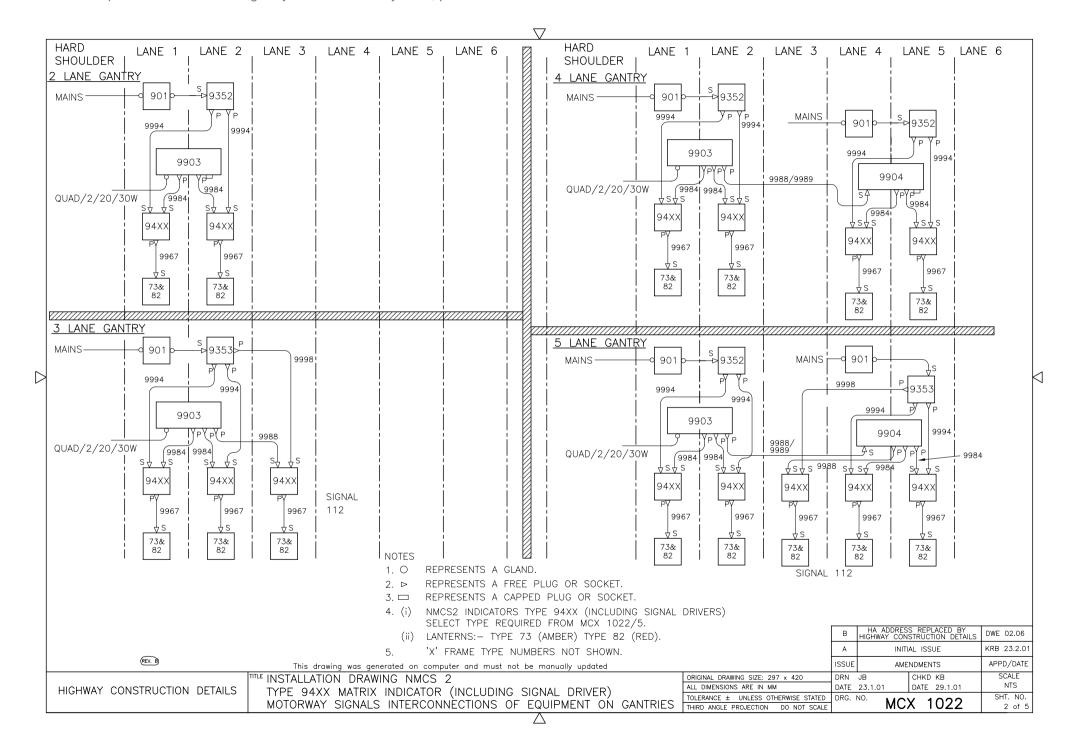
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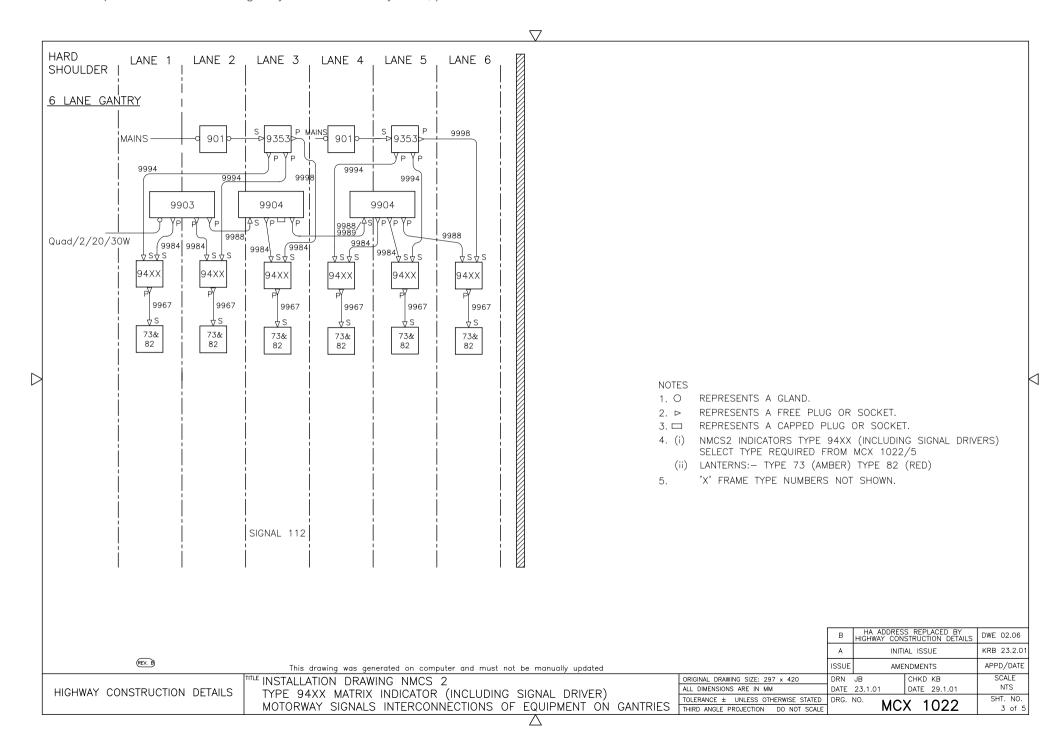
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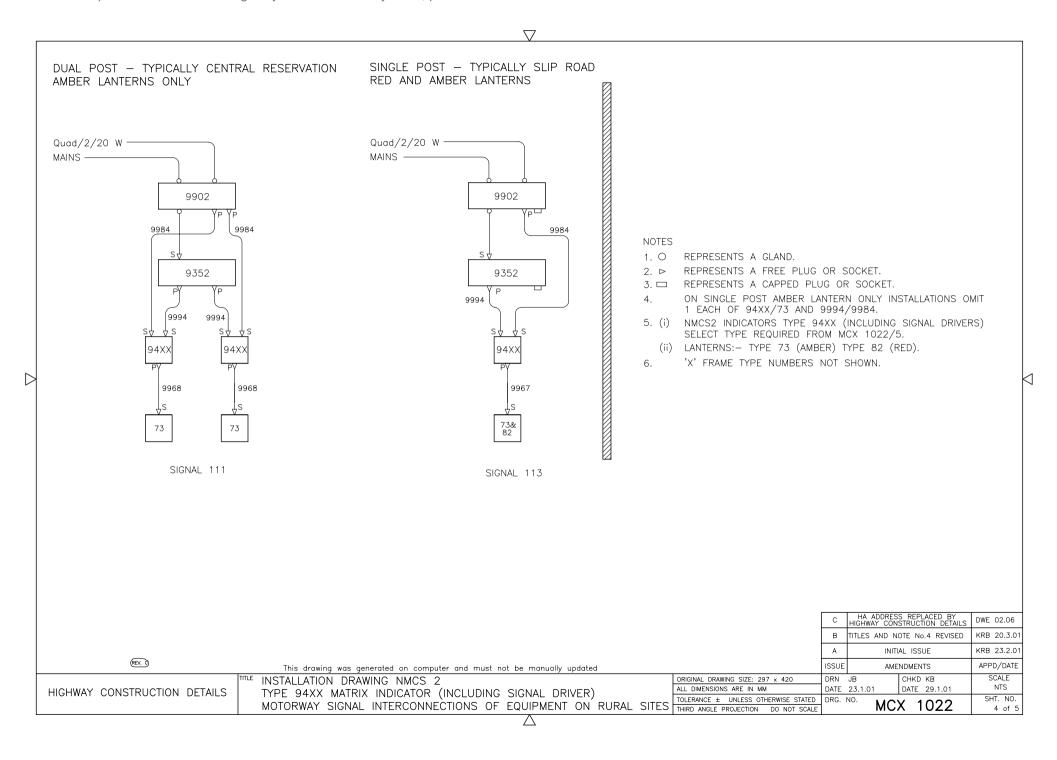
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MCX 0900 – 1021 NOT USED

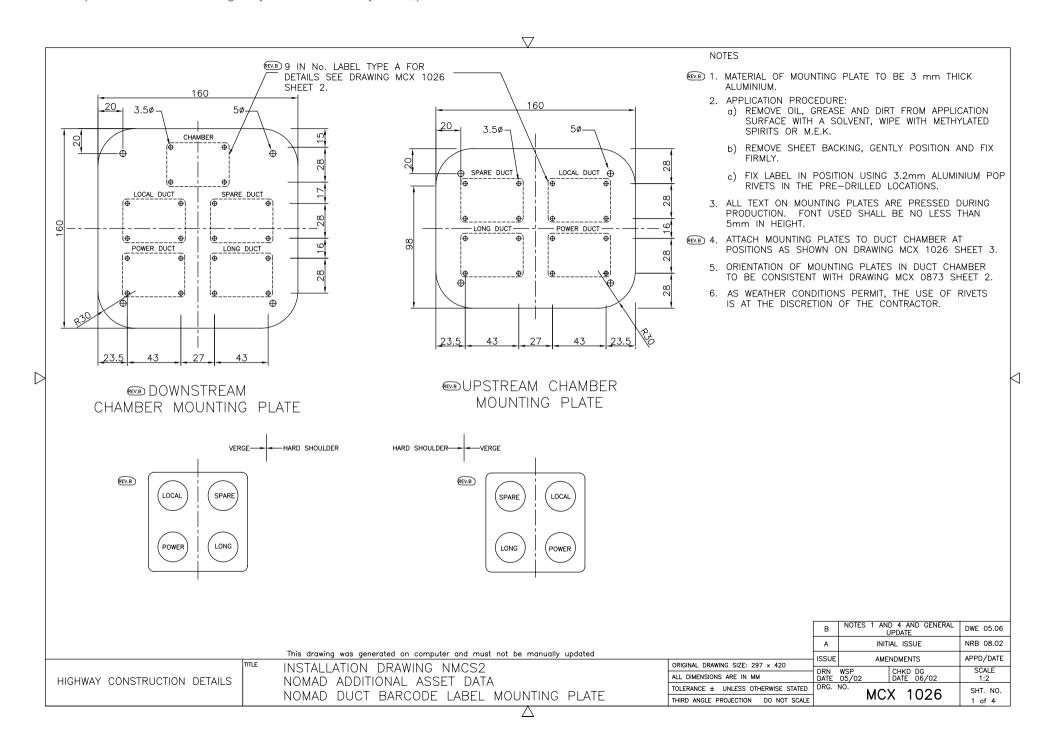


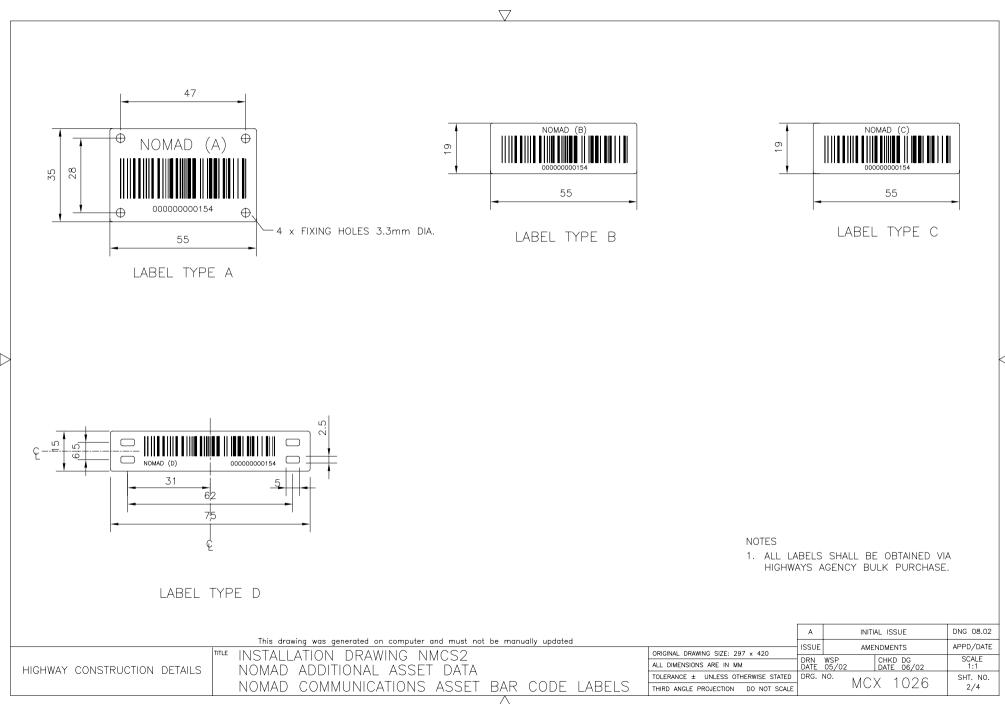


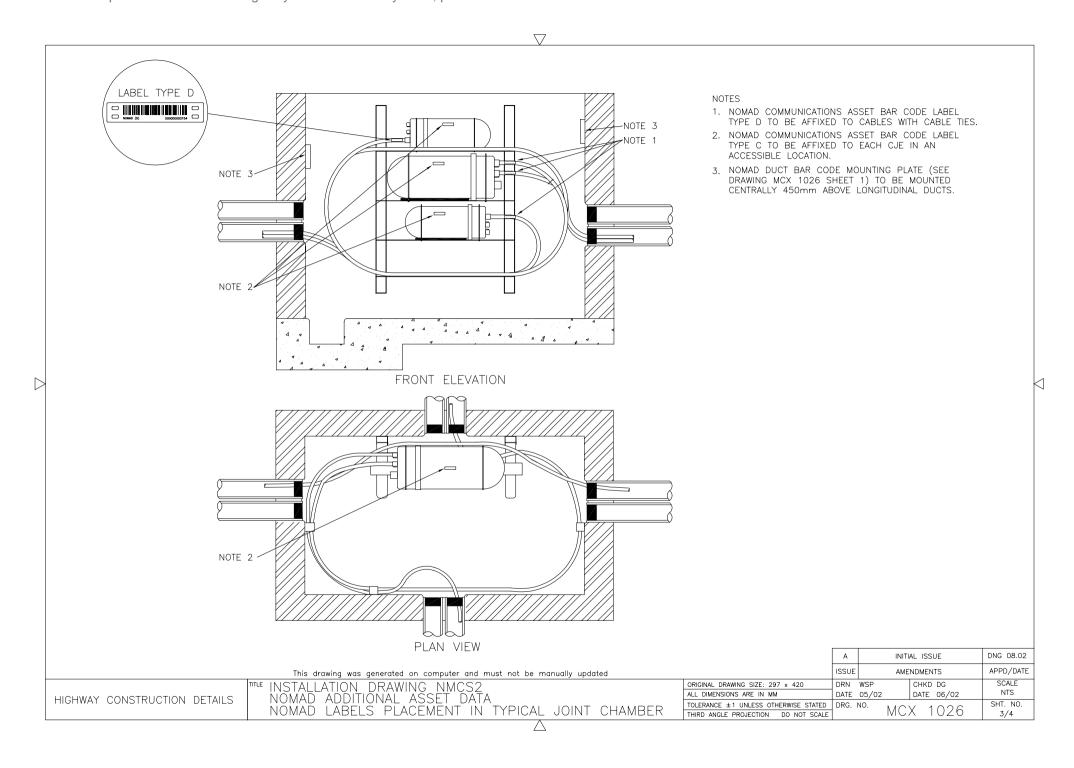


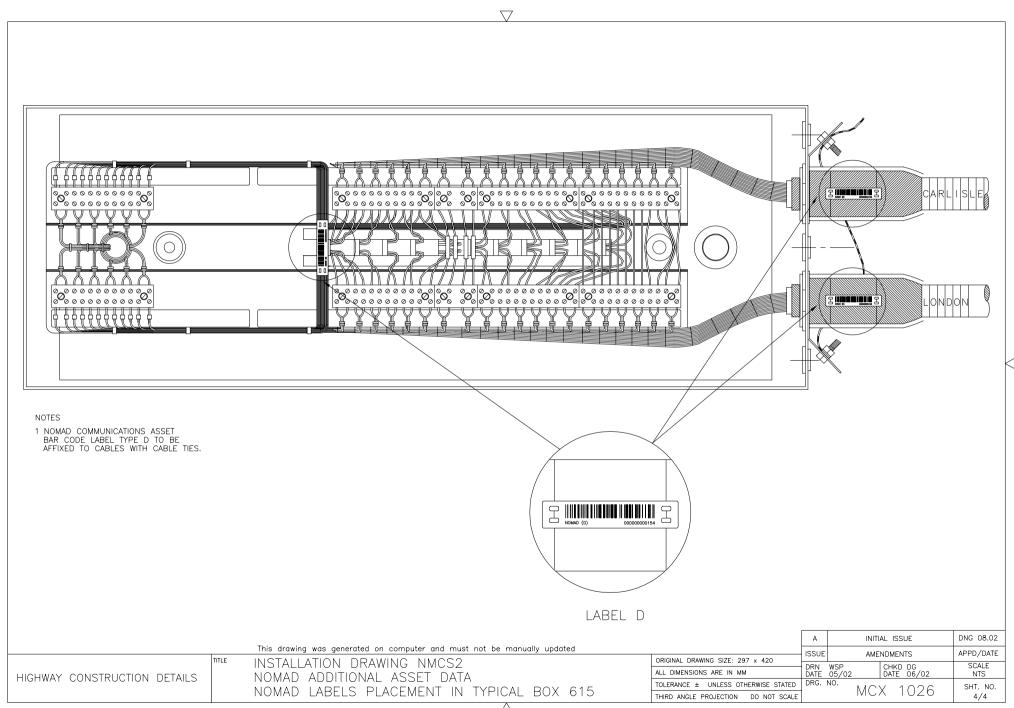


MCX 1023 – 1025 NOT USED









MCX 1027 – 1029 NOT USED  $\nabla$ 

#### GENERAL

1.1 This drawing describes the steps to be followed for the installation and fitting out of Type 16-1/16-5 joints in cabinets 609.

2. TYPES OF UNARMOURED COPPER ABOVE GROUND JOINT

Type 16-1	Description Unloaded
16-2	22mH Loading data pairs
16-3	88mH Loading telephone pairs
16-4	22mH Loading data + telephone pairs
16-5	22mH Loading data pairs + 88mH loading telephone pairs
16-L	Local side

3. LOADING - 2-WIRE SYSTEM

3.1 Where 1200∩ 2 wire telephones are used joints are arranged in the following pattern:

4. LOADING - 4-WIRE SYSTEM

4.1 Where 600  $\!\Omega\!$   $\!4$  wire telephones are used joints are arranged in the following pattern:

5. BUILDING OUT

5.1 Build out capacitors may be installed into joints where required by the scheme design.

6. LOCAL JOINT

6.1 Where required a local joint enclosure can be attached to the transmission side joint enclosure.

7. TYPE 15 RSI AND T CJE's

These type 15 joints will continue to be used.

8. For signals, telephones and MIDAS symbols, see MCX 0131 Sheets 1 and 2.

#### CABLE PAIR ALLOCATION FOR UNARMOURED COPPER ABOVE GROUND CABLE JOINT

CABLE PAIR NO.	LOADING	TYPE 16 JOINT CABLE PAIR ALLOCATION
1	22	SIGNALS HDLC CONTROL
2	22	SIGNALS HDLC REPLY
3		SIGNALS RS 485
4	22	EMS STANDALONE CONTROL
5	22	EMS STANDALONE REPLY
6	22	MIDAS HDLC CONTROL
7	22	MIDAS HDLC REPLY
8		MIDAS RS485 (MT to MD)
9		MIDAS RS485 (MIU to MT)
10		EMS RS 485
11	22	CCTV HDLC CONTROL
12	22	CCTV HDLC REPLY
13		CCTV RS485
14		CCTV RS485
15	22	ENGINEERS AUDIO
16	22	ENGINEERS AUDIO
17	22	TELEMETRY
18	22	TELEMETRY
19		SPARE
20		SPARE
21	88 / (22)*	TELEPHONE L1 2W / L1 4W TX
22	88 / (22)*	TELEPHONE L2 2W / L1 4W RX
23	88 / (22)*	TELEPHONE L3 2W / L2 4W TX
24	88 / (22)*	TELEPHONE L4 2W / L2 4W RX
25	88 / (22)*	TELEPHONE L5 2W / L3 4W TX
26	88 / (22)*	TELEPHONE L6 2W / L3 4W RX
27	22	TELEPHONE L4 4W TX
28	22	TELEPHONE L4 4W RX
29	22	TELEPHONE L5 4W TX
30	22	TELEPHONE L5 4W RX
31	22	TELEPHONE L6 4W TX
32	22	TELEPHONE L6 4W RX
33		REMOTE TELEPHONES/LOCAL
34		REMOTE TELEPHONES/LOCAL
35		REMOTE TELEPHONES/LOCAL
36		REMOTE TELEPHONES/LOCAL
37		REMOTE TELEPHONES/LOCAL
38		REMOTE TELEPHONES/LOCAL
39		REMOTE TELEPHONES/LOCAL
40		REMOTE TELEPHONES/LOCAL

88 / (22)\* 22mH loading for 4 wire telephone circuits

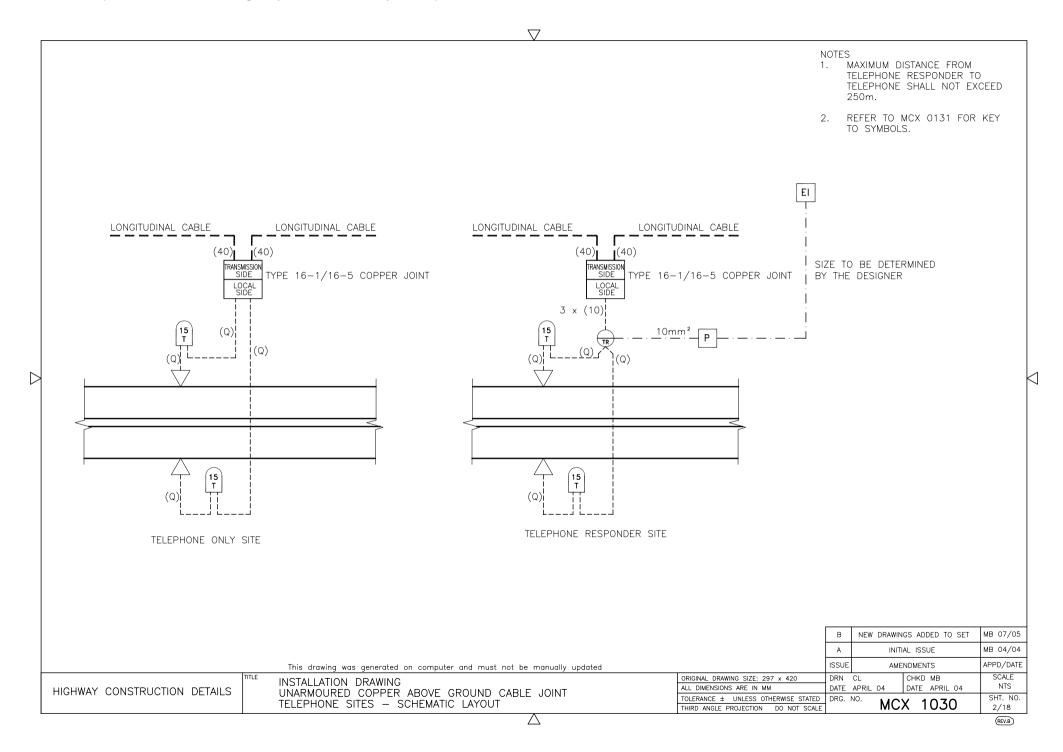
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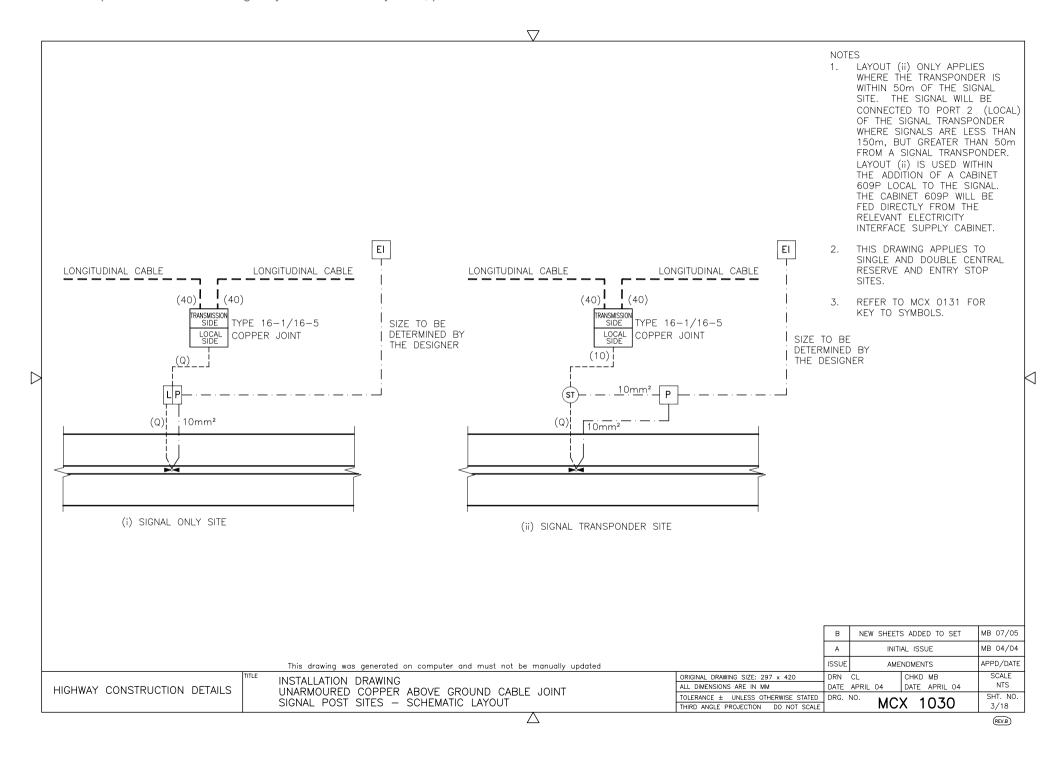
INSTALLATION DRAWING UNARMOURED COPPER ABOVE GROUND CABLE JOINT GENERAL NOTES AND CABLE PAIR ALLOCATION

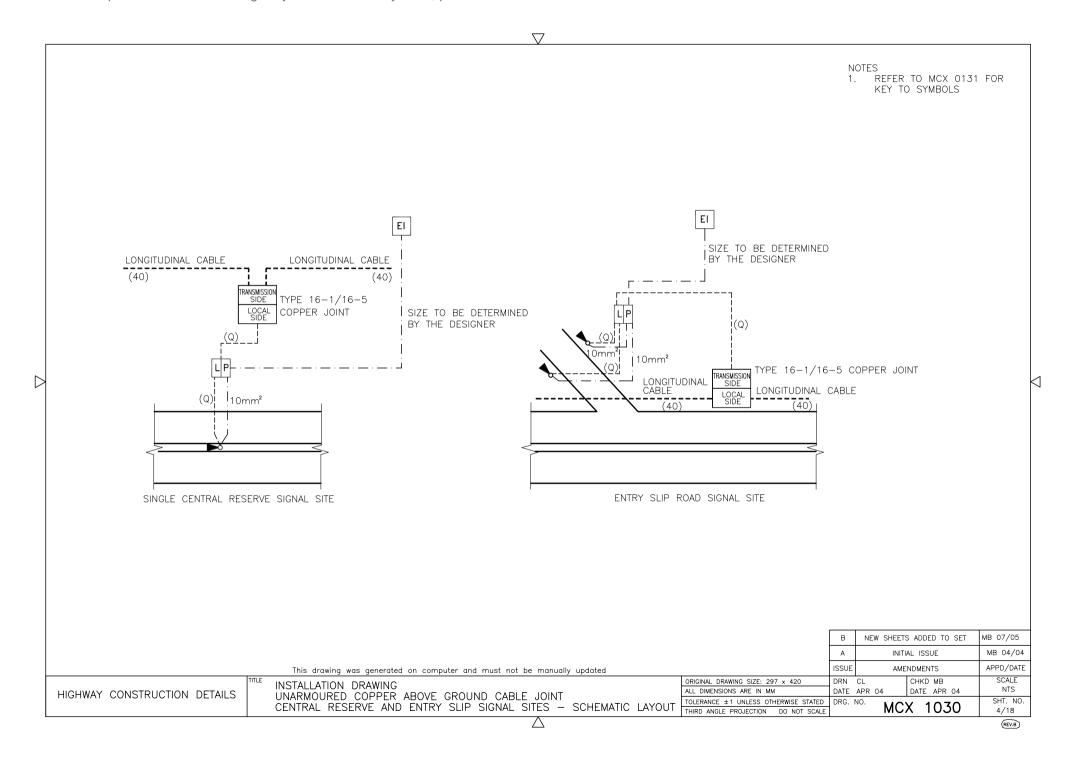
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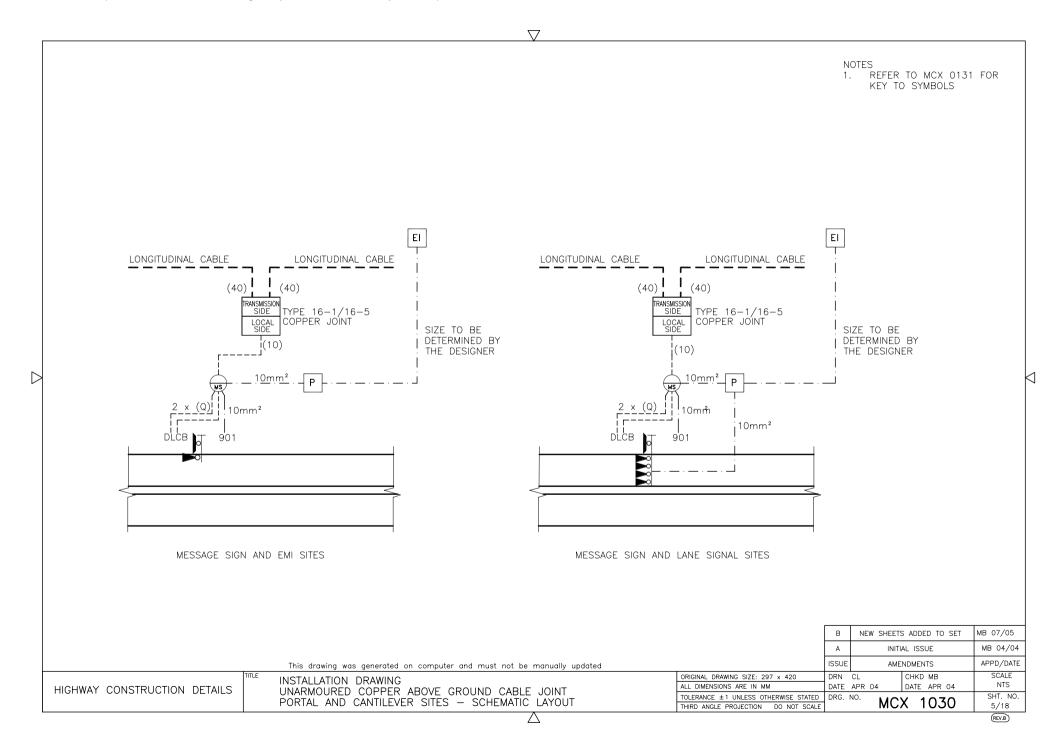
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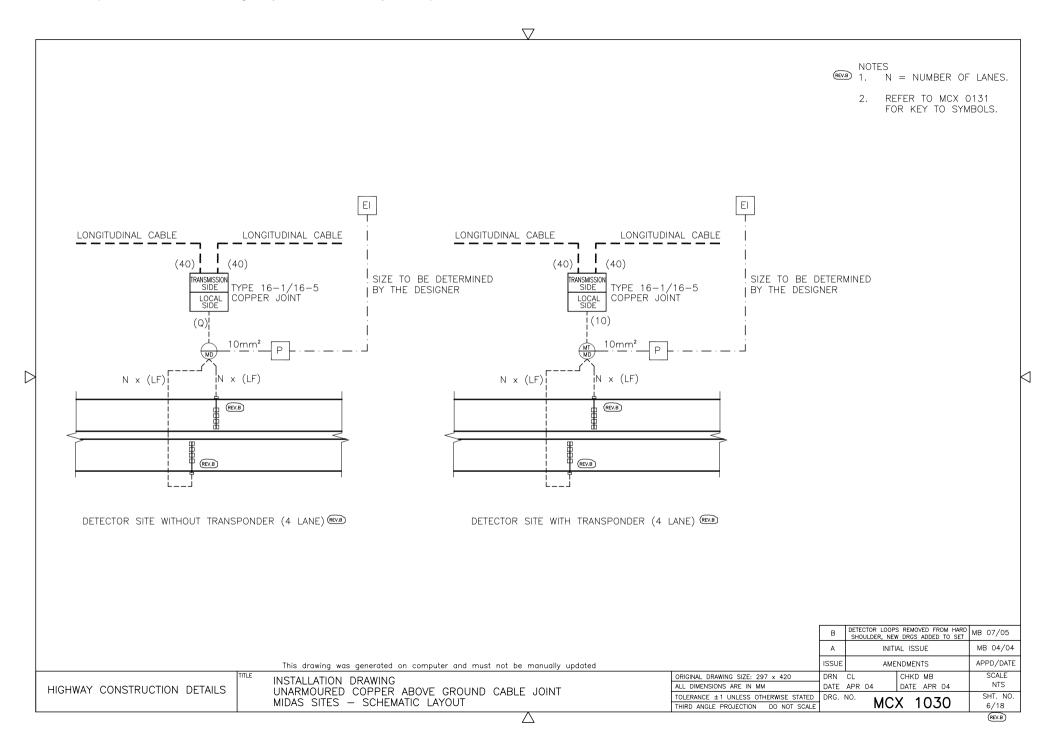
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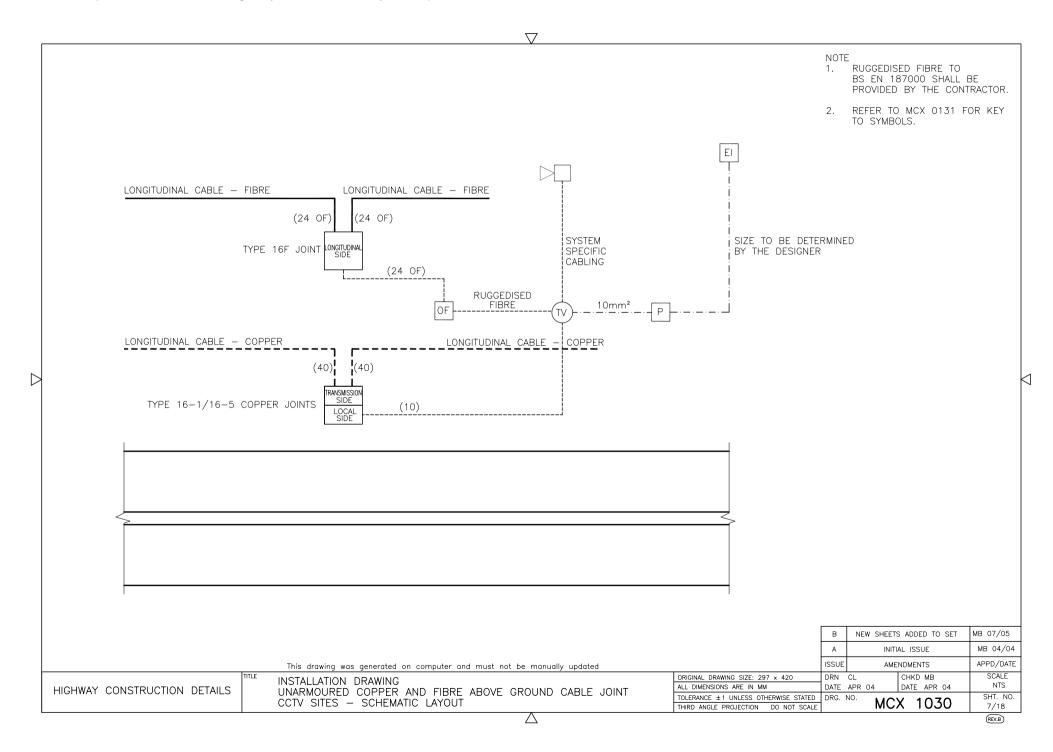


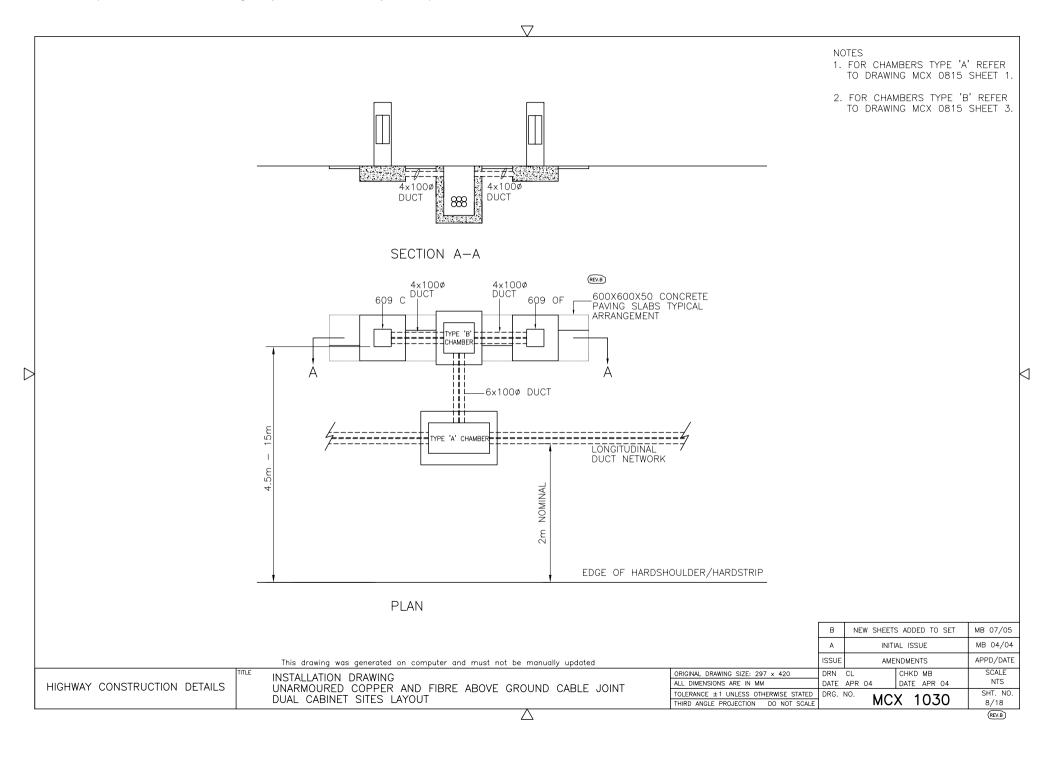


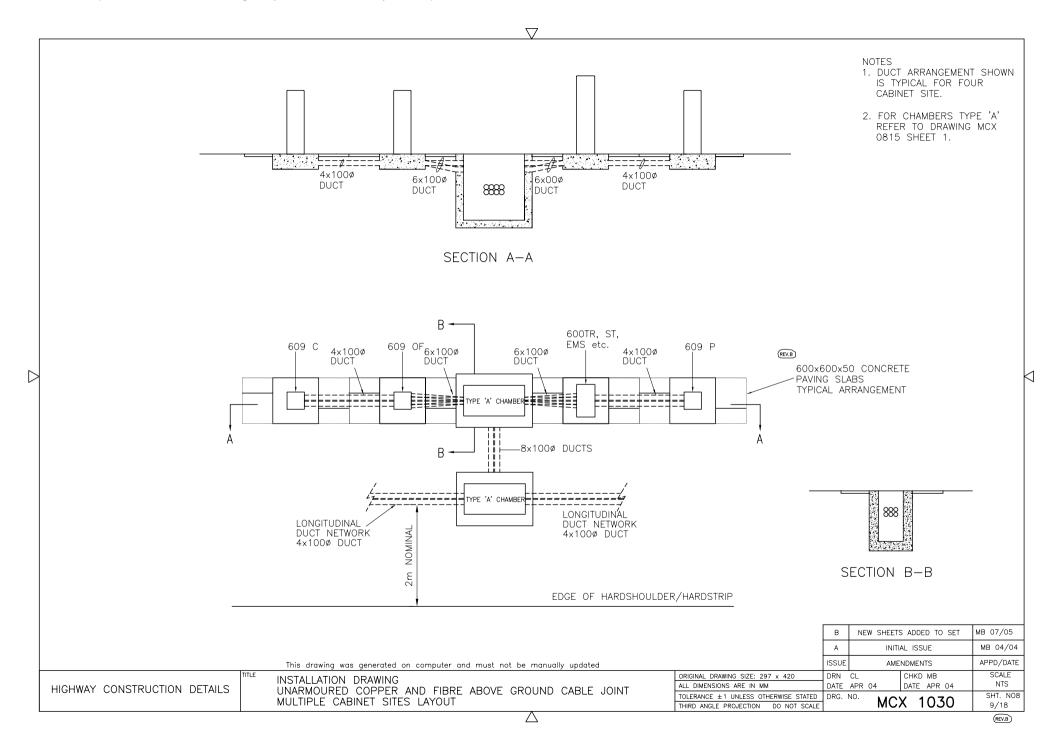


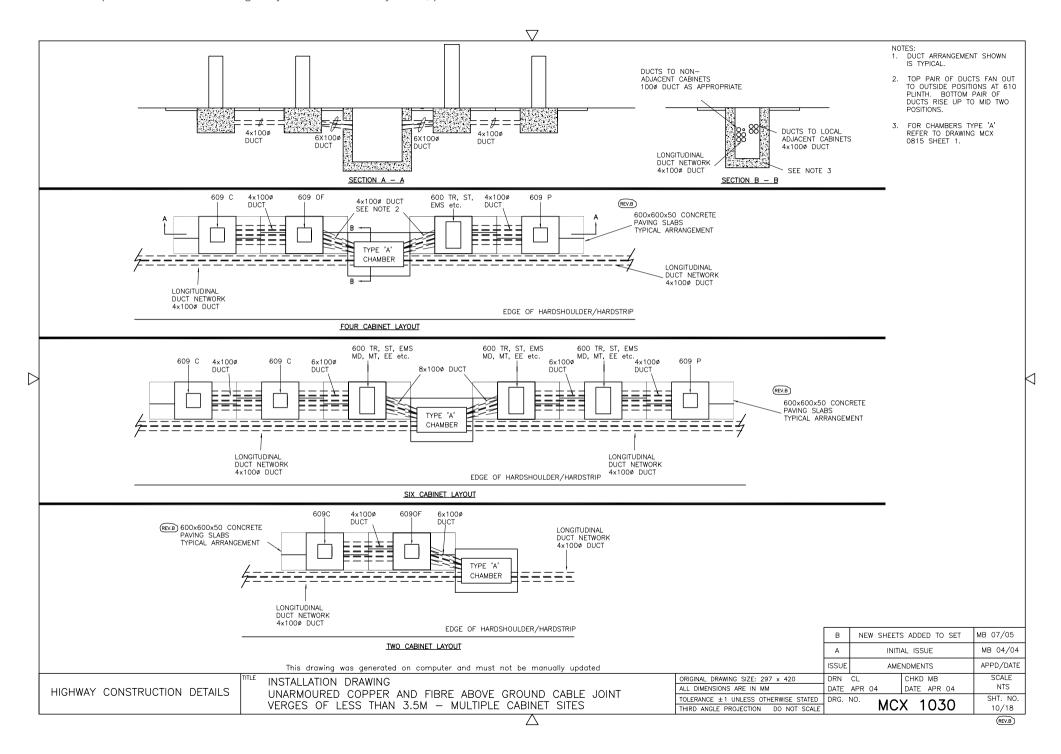












AGCJ LOCAL SIDE FREE STANDING CONNECTION BLOCKS	AGCJ LOCAL SIDE CABLE 'A'/CABLE 'B'		CIRCUIT DESCRIPTION	CABINET 600 IDC PLATE CONNECTIONS	LINK CABLE PAIR No.		DING	RED BETWEEN BLOCKS AND E 'B'		COMMENTS			
	B1	}	SIGNALS HDLC CONTROL	H1	SIG 1/1				1				
	B2	}	SIGNALS HDLC REPLY	H2	SIG 1/2		1		1				
A1		1	SIGNALS PORT 0	Н3	SIG 1/3	A1	}	В3	1	AS REQUIRED BY DESIGN			
A2 A3 A4		1	SIGNALS PORT 1	H4	SIG 1/4	A2 A3	1	A3	1 }	- GENERALLY PORT 0 WILL BE ON CABLE 'B'			
A4 A5 A6		}	SIGNALS PORT 2	H5	SIG 1/5	A4 A5 A6	}	LOCAL CONNECTION	<u> </u>	AND PORT 1 WILL BE ON CABLE 'A'. LINK WIRES ALLOW THIS TO BE			
B1		ļ	MIDAS PORT 0	M7/8	MIDAS 1/1	B1	ļ	B8		CUSTOMISED IF REQUIRED.  FOR MIDAS			
B2 D1 D2		}	MIDAS PORT 1	M9/10	MIDAS 2/1	B2 D1 D2	}	A8		TRANSPONDER INSTALLATION			
B1 B2		}	MIDAS RS485	M7/8	MIDAS 1/1	B1 B2	}	A8/B8		RS485 CONNECTION TO TRANSPONDER SHOULD BE LINKED TO CABLE 'A' OR			
										'B' AS APPROPRIATE TOWARDS MIDAS TPR			
	B21	}	TLC LINE 1	K1	TEL 2/1		1		7				
	B22	}	TLC LINE 2	K2	TEL 2/2				1				
	B23	}	TLC LINE 3	К3	TEL 2/3		1		-				
	B24	}	TLC LINE 4	K4	TEL 2/4		1		7				
	B25	}	TLC LINE 5	K5	TEL 2/5		1		7				
	B26	}	TLC LINE 6	K6	TEL 2/6		1		1				
B3 B4		}	TEL ADDR 9	L7	TEL 3/7	B3 B4	}	B37	] )				
B5 B6		}	TEL ADDR 10	L8	TEL 3/8	B5 B6	}	B38	11				
B7 B8		}	TEL ADDR 1	J7	TEL 1/7	B7 B8	}	B33	1				
B9 B10		}	TEL ADDR 2	J8	TEL 1/8	B9 B10	}	B34	11				
B11 B12		}	TEL ADDR 3	J9	TEL 1/9	B11 B12	}	B35		THIS IS THE STANDARD			
B13 B14		}	TEL ADDR 4	J10	TEL 1/10	B13 B14	}	B36	1	TELEPHONE ADDRESS ALLOCATION. LINK WIRES BETWEEN THE FREE			
D3 D4		}	TEL ADDR 11	L9	TEL 3/9	D3 D4	}	A37	} (	STANDING BLOCKS AND CABLE 'A'/CABLE 'B' ALLOW OTHER ADDRESS			
D5 D6		1	TEL ADDR 12	L10	TEL 3/10	D5 D6	1 }	A38	1	ALLOCATIONS TO BE MADE IF DESIRED.			
D7		ĺ	TEL ADDR 5	K7	TEL 2/7	D7	1	A33	1				
D8 D9 D10		}	TEL ADDR 6	К8	TEL 2/8	D8 D9 D10	1	A34	11				
D11 D12		1	TEL ADDR 7	К9	TEL 2/9	D11 D12	1 }	A35	1				
D13 D14		}	TEL ADDR 8	K10	TEL 2/10	D13 D14	}	A36	1)				
		TI	his drawing was generated	on computer and	must not be	manually u	pdate	·d			A ISSUE	INITIAL ISSUE AMENDMENTS	
AY CONSTRUCTIC	II DETAILS	NSTAL	LATION DRAWING							ORIGINAL DRAWING SIZE: 297 x 420 ALL DIMENSIONS ARE IN MM	DRN WS	CHKD MB DATE JUNE	

